



Manual Flaring Tool Vise Block and Flaring Pin — Metric Tube

These 37° flaring tools are designed for use in a vise when flaring metric tube from 6mm O.D. to 38mm O.D.

From 20mm size tube and upward it is necessary to use a pre-flaring pin to start the flare.

- **Clamp tube flush in black halves**
- **Flare tube by hammering the flaring pin.**

A separate block and pin set is used for each tube size.

Pre-Flaring Pins

Tube O.D. (mm)	Part No.
20	PIE
25	PIE
30	PIE
32	PIE
38	PIE

Flaring Pins

Tube O.D. (mm)	Part No.
6	P17408
8	P17408
10	P17408
12	P17414
14	P17414
15	P17414
16	P17414
18	P17418
20	P17418
25	P17422
30	P17432
32	P17432
38	P17438

Vise Blocks

Tube O.D. (mm)	Part No.
6	M27406
8	M27408
10	M27410
12	M27412
14	M27414
15	M27415
16	M27416
18	M27418
20	M27420
25	M27425
30	M27430
32	M27432
38	M27438



Fig. S61 — Vise Block



Fig. S62 — Pre-Flaring Pins



Fig. S63 — Flaring Pin

Dimensions and pressures for reference only, subject to change.